

### **ABSTRACT OF THE DISCLOSURE**

A method of installing an internal latch profile in an existing tubular string  
5 does not require the use of a packer. In a described embodiment, a method of  
latch installation includes the step of deforming an interior surface of the tubular  
string after the tubular string is positioned in a well. In another described  
embodiment, a method of latch installation includes the step of cutting into the  
interior surface of the tubular string.